SUNSOUL®

HOW TO USE
BIAS TIRE PATCH

CROWN AREA

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Prepared injury size is measured at the largest diameter of exposed body ply.

A-B NON-REPAIRABLE AREA
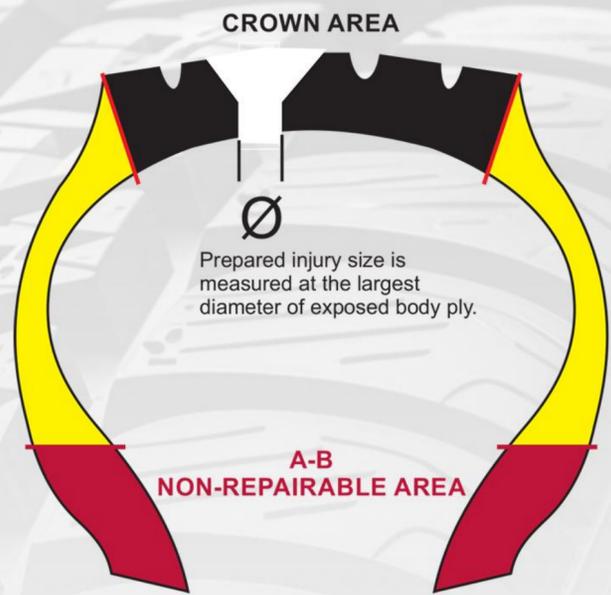
A-B NON-REPAIRABLE AREA	
7.00-8.75	3 1/4", 80mm
9.00-14.00	4", 100mm
16.00-18.00	5", 125mm
21.00-27.00	6", 150mm

The above dimensions are guidelines only.

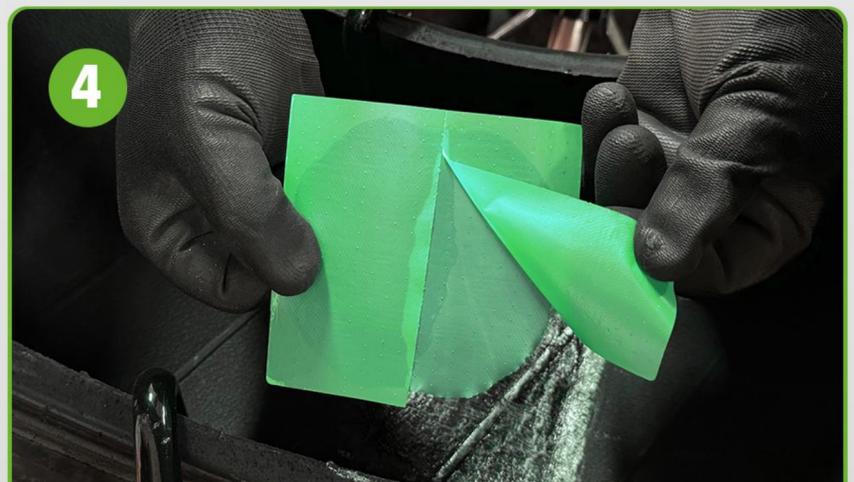| TRACTOR A-B NON-REPAIRABLE AREA	
Section Width	A-B Dimension
14.9-20.8 (215-520)	4", 100mm
23.1 & Larger (600 & Larger)	5", 125mm

The above dimensions are guidelines only.

1 Mark the tire on the outside and inside

2 Buffing and clean the injury area

3 Apply vulcanizing cement

4 Remove off the poly cover

5 Stitch thorough from the center outwards Continue several times in different directions

6 Applyinnerliner repair sealant to the exposed buffed areas